

PP 2354 GF20 90/04
PP COPO-GF20

MBA Polymers

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt Flow Index, MFI	15	g/10min	ISO 1133
MFI temperature	230	°C	-
MFI load	2.16	kg	-

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Yield stress	35	MPa	ISO 527
Flexural Modulus (23°C)	2800	MPa	ISO 178
Notched Impact Strength (Izod), 23°C	14	kJ/m ²	ISO 180/1A

Other Properties	Value	Unit	Test Standard
ISO Data			
Density	1040	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	190 - 220	°C	-
Mold temperature	30 - 60	°C	-

Processing Recommendation Extrusion	Value	Unit	Test Standard
Melt temperature	180 - 210	°C	-

Characteristics

Processing	Features
Injection Molding, Other Extrusion	Copolymer
Delivery form	Certifications
Black	Recycled Resin Content

Disclaimer

Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

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